

# 406DUO User's Manual (V1.2.0)

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### 406DUO V1.2.0



## Synchronous Balance Charger/Discharger

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#### **User Notice**

### Safety Notes

Please read the entire Manual completely before using, to make sure you can use this device properly and more safely.



406DUO is a dual port charger, but this does not mean you can charge/discharge any configuration of the two sets of batteries! You must follow these rules: two battery packs without any external electrical connections, otherwise they could permanently damage the charger or batteries. For example: when charging a 12-cell battery pack, you must split it into two separate 6-cell, and you must never charge two 6-cell battery packs in series by connecting with CH-1 and CH-2 respectively.



- 406DUO input power cannot have fast voltage/current fluctuations, which may cause output over current, and will damage the charger and/or the batteries and input power source in extreme cases. For example: setting the input protection current and voltage is necessary according to the specifications of the input power supply, in order not to cause power overload. Some power supply overload protection circuits will produce substantial fluctuations in the supply voltage.
- 3 Keep the charger away from children and pets at all times.
- 4 Never leave the charger unsupervised when charging or discharging. If you leave, disconnect the battery and switch off charger to prevent any unexpected dangers or damage.
- 5 Ensure the charger program and settings match the battery pack otherwise the battery will be damaged and a dangerous situation may arise, especially for Lithium batteries, which may cause a fire.
- 6 Do not mix batteries of different types, different capacities or from different manufacturers.
- 7 Do not disassemble the charger.
- 8 Do not place the charger or any battery on a flammable surface or near a combustible material while in use. Do not charge or discharge on a carpet, cluttered workbench, paper, plastic, vinyl, leather or wood, inside an R/C model or inside a full-sized automobile.
- 9 Never block the air intake holes and never use in a refrigerated or high temperature environment. If used in such an environment, the internal temperature protection may result in abnormal charging/discharging that could be dangerous.
- 10 Do not allow water, moisture, metal wires or other conductive material into the charger.
- 11 Never charge or discharge any battery having evidence of leaking, expansion/swelling, damaged outer cover or case, color-change or distortion.
- 12 Do not try to charge "non-rechargeable" dry cells.
- 13 Do not exceed the battery manufacturer's suggested maximum charge rates.
- 14 Carefully follow the battery pack manufacturer's recommendations and safety advice.



### Copyright

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### • 406DUO Special Features

- The 406DUO uses advanced Synchronous buck-boost DC/DC converter technology, high power, a high current and high-performance power conversion circuit. The maximum charge power capacity is up to 1400W, the maximum charge/discharge current of a channel is up to 40A, and two channels in Synchronous Mode are up to 70A.
- 2 Each channel supports 6s LiPo, Lilo, LiFe and NiZn batteries, with maximum 1.2A balance current, and adopts a unique balance calculation of internal resistance correction. Supports 1-20s NiMH/NiCd batteries and 1-12s Pb batteries
- With 1A/5V USB charging port, convenient for the user to charge mobile phones and PCs.
- 4 When the channel output connects the battery after the charger powers on, it will start automatically the anti-sparking protection.
- 5 Intelligent fan control. Sensing internal temperature via the internal temperature sensor, to thereby control the fan speed.
- Internal temperature protection. When the internal temperature exceeds the Power Reduce temperature, the output power is automatically reduced; and the charger will shut down when temperature exceeds the Shut-down temperature.
- 7 This charger can save 64 parameters sets and support the data import/export to SD card.
- 8 A 2.8-inch LCD screen provides rich information including current, voltage, power, capacity, internal resistance, control status, time-consuming and temperature, etc.
- 9 Multi-discharge features: self-discharge, regenerative to input discharge, and lithium battery extra expanding discharge.
- Supports measurement for internal resistance of battery offline and online. Can measure not only the internal resistance of the entire battery pack, but also measure the internal resistance of each cell within the lithium battery.
- 11 The iCharger has protection for reversed polarity (input or output), input voltage/current, battery temperature, charging capacity, overrun time and maximum power etc.
- 12 Supports upgrading the hardware program by USB port or SD card. The iCharger also supports the "Logview" software and can display, plot and analyze the charge and discharge data by it. (See detailed information about Logview at the following website: http://www.logview.info)

### Appearance Parameters

Net weight:	0.91kg

Dimension:  $171 \times 118 \times 59 \pm 0.5 \text{mm}$ 



### Specifications

Input voltage range:

Maximum input current limit:

Maximum charge/discharge current:

Maximum charge power capacity:

Maximum discharge power capacity:

Maximum regenerative discharge power capacity:

Maximum extra discharge power capacity:

Maximum current drain for balancing:

USB charging port:

10.0—30.0VDC

<60A, CH1/2<47A

60A@Syn. Mode 40A@Asyn. Mode

1400W (Channel 1000W @input > 23.5V)

140W (Channel 80W)

1400W (Channel 1000W)

2000W (Channel 1000W @25V/40A)

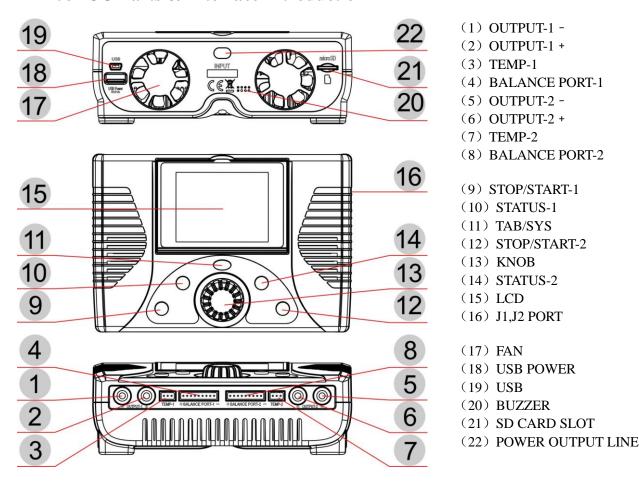
2.4A@Syn. Mode 1.2A@Asyn. Mode

5V/1A (current-limiting protection 1.2A)



### **Device Introduction**

### • 406DUO Parts & Interface Introduction



## • 406DUO Buttons Function & Icons Description

Buttons allow quick access to certain features when using 406DUO, familiarity with the icons on the interface will help you better understand the working status of the charger, as shown in following chart:

Name	Functions & Use
	Press: confirm
	Counterclockwise rotation: up Clockwise rotation: down
KNOB	Long press: pop up manage menu via long press on BATTERY
KNOB	MEMORY SELECTION interface
	exit the program after saving via long press on
	BATTERY SETUP interface
	Long press: enter SYSTEM MENU via long press on initial
	interface, and return to the previous menu via long
TADICYC	press on the rest interface
TAB/SYS	Click: can act as backspace when editing program name on
	MEMORY SETUP, and return to the previous menu via
	clicking on the rest interface



	Long press: measure internal resistance of CH-1 via long press on
	initial interface, and to pop up the parameters setup
STATUS-1	interface via long press when running program
	Click: switch to the information display of CH-1 when running
	program
	Long press: measure internal resistance of CH-2 via long press on
	the initial interface, and to pop up the parameters
STATUS-2	setup interface via long press when running program
	Click: switch to the information display of CH-2 when running
	program
	Click: click on the initial interface to enter CH-1-BATTERY
	MEMORY SELECTION, and click again to return the
STOP/START-1	initial interface
SIOP/SIARI-I	Long press: long press on the initial interface to enter the last
	running program of Run Program on CH-1, and long
	press again to run the selected program
	Click: click on the initial interface to enter CH-2-BATTERY
	MEMORY SELECTION, and click again to return the
STOP/START-2	initial interface
S101/S1AR1-2	Long press: long press on the initial interface to enter the last
	running program of Run Program on CH-2, and long
	press again to run the selected program
STATUS-1+STOP/START -1	Press simultaneously on initial interface to enter CH-1-MONITOR
51A1 C5-1+51O1/51AK1 -1	SETTINGS on CH-1
STATUS-2+STOP/START -2	Press simultaneously on initial interface to enter <i>CH-2-MONITOR</i>
51A1 C5-2+51O1/51AK1 -2	SETTINGS on CH-2
	Long press simultaneously on <i>Run Program</i> interface, two
STOP/START -1+STOP/START -2	channels will run the same program simultaneously
	Fan status: a. Grey shows not running
	b. Green shows running (the higher the green shows,
	the faster the fan runs, and vice versa)
	SD card status: a. Grey shows the SD card is not inserted
	b. Green shows the SD card has been inserted and
	can be used normally
	USB status: a. Grey for no USB connection
$\Psi$	b. Green for USB connection
	o. Green for Cod connection



### • 406DUO Standard Accessories

Balance connector conversion board #1	Power cable #1
SS 45 CB6-XH&EH	600mm
Suit for Align/Dualshy battery etc.	Power input cable
Balance wire for balance board #2	Output cable #2
150mm	320mm
Suit for Align/Dualshy battery etc.	Banana gold plug power output cable (single channel)
CD-ROM #1	
i Charger	
User's manual & Software	

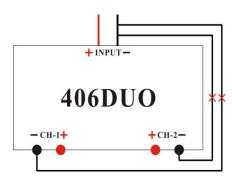
## • 406DUO Optional Accessories

Temperature sensor lead	Dual balance wires for balance board
350mm	150mm
XP2.54 interface temperature sensor lead	7Pin-7Pin dual balance wire
Dual channel output cable	USB data line
Duar chamier output casic	
350mm	700mm
Banana gold plug power output cable (two	Standard mini USB data line
channels)	



### The Order of Connection for Charger

## • The Power Input Ground Cannot be Connected with the Output Ground



Note: The input of power lead cannot be connected directly to the output (see left picture), and the voltage of the input power supply cannot have large instantaneous fluctuations, otherwise the charger will be damaged.

### • The Order of Connection

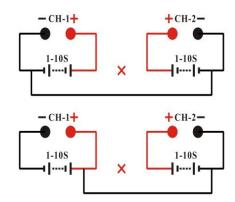
Please be sure to connect the input power first, after the charger starts the output anti-sparking protection (after electrifying 1 second), and then connect the battery.

#### Dual-channel Connection Notes

### **♦** Connection for Channel Asynchronous Mode

Channel Asynchronous Mode: i.e. CH-1 and CH-2 work independently.

Go to MEMORY SETUP→ Option→ Channel Mode to select Asynchronous.





Note: In this mode, the two channels must not have any external electrical connection; otherwise it will damage the charger. You cannot charge with connection as shown in the left picture, the correct connection as shown in the right picture.

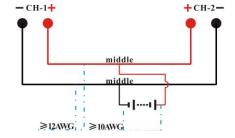


### **♦** Connection for Channel Synchronous Mode

Channel Synchronous Mode: i.e. CH-1 & CH-2 are controlled at the same time to charge/discharge one battery pack. Go to *MEMORY SETUP* → *Option* → *Channel Mode* to select *Synchronous*.

In this mode, the maximum current can be up to 70A, power capacity is the sum of both channels' limits.





- 1: The total voltage of dual-channel
- 2: The total current of dual-channel
- 3: The total capacity of dual-channel
- 4: Channel current & voltage difference

Note: The two channels charge one battery pack simultaneously must be connected as shown in the left picture and the two channels must work in synchronous mode, otherwise the charger will be damaged.



### iCharger Charge/Discharge Setup & Use

406DUO iCharger can charge/discharge LiPo, Lilo, LiFe, NiMH, NiCd,Pb or NiZn batteries, this manual will explain and introduce in detail the charger's features, setup and use.

### Power Supply Setup

The charger boots automatically when the power is turned on and the initial interface will display LOGO, charger relevant information, power source and message etc.



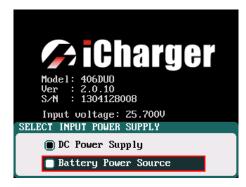
1: Logo 2: Model

3: Firmware version 4: Serial number

5: Input power voltage 6: Input power source

7: Hint message

System will delay **5 seconds** after booting, during this period, press *TAB / SYS* button to change the input source type, while pressing any other buttons to enter the initial interface.



Note: Set type of input power supply in SYSTEM MENU—Charger Setup—Power Supply; see details on Page26 406DUO Parameters Setup.

After selecting the input power supply, confirm and enter the initial interface.



- 1: CH-1Channel Information Display
- 2: CH-2Channel Information Display
- 3: Status Display

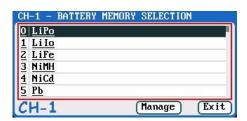
Note: The specific display of each region can refer to the introduction on Page14 & Page15 Program Running Status & Error Messages.

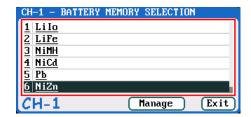


### Program Add & Manage

Click STOP/START-x button on the initial interface to pop up the BATTERY MEMORY SELECT window.

406DUO has 7 built-in programs before it enters to the market (shown in the following picture), which cannot be deleted and are limited for editing. The built-in programs are underline to distinguish them from the customized programs set by the user.





Click "Manage" (or long press *KNOB*) to pop up the *MANAGE* after exiting focus via pressing *TAB/SYS*, and click "Edit" to enter *MEMORY SETUP* to edit the program, or click "Add" to add new program and enter its editing interface at the same time.



Note: If the program selected is a built-in program, "Copy From..." and "Delete" options are shown in grey as inactive status, and unable to be set.

### • Run Program for Charger

After selecting program on *BATTERY MEMORY SELECTION*, click to enter *Run Program* interface (long press *STOP/START-x* button on the initial interface will enter *Run Program* from the last running program), as below:

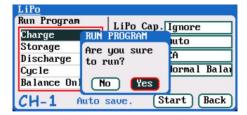


- 1: Run Program Selection
- 2: Common Parameters Setup
- 3. Auto- save Hint
- Note: 1. The revised common parameters of built-in program will be saved by default automatically after running, while the program customized by the user can be set to be saved or not in MEMORY SETUP—MEMORY OPTION—Auto save before the program runs.
  - 2. After setting the Cap. value, when the Current value exceeds the certain value, the system will be a warning display and alarm voice(shown in the following picture). The Current value of each battery type is: LiXX battery :> 3C, NiMH/NiCd battery :> 2C, Pb battery :> 0.3C, NiZn battery>2C.





After selecting the program to run, click confirmation to pop up RUN PROGRAM window, as below:



Click **Yes** to run the program, click **No** to cancel.

### Program Running Status



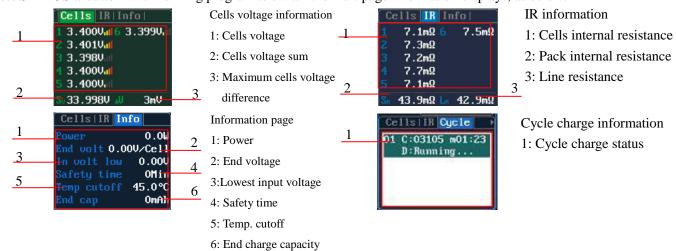
- 1: Running program name 2: Battery type
- 3: Running channel status
- 4: Channel control status/external temperature
- 5: Running program time
- 6: Multipage information

7: Charging voltage 8: Charging current
9: Charging capacity 10: Balance strength
11: Input power source type 12: Input voltage
13: Input current 14: Input capacity
15: Internal temperature 16: Fan status
17: SD card status 18: USB status

See details on Page 40 Status Indication of Running Channel

& Status Indication of Channel Control

Press STATUS-x button when running program to switch the multipage information displays, as below:



Note: Different types of batteries and programs have different multipage information displays, see details below:

Types of battery	Cells	IR	Info	Cycle
LiPo/LiIo/LiFe	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$
NiMH/NiCd	×	×	$\checkmark$	$\checkmark$
Pb	×	×	$\sqrt{}$	$\checkmark$
NiZn	$\checkmark$	$\checkmark$	$\checkmark$	$\checkmark$



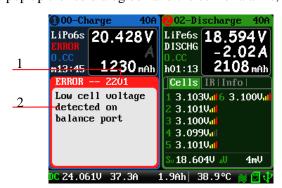
Press *STATUS-x* button for **2 seconds** when running program to pop up *MODIFY* interface, to modify the current and discharge voltage parameters online, as below:



Press *STOP/START-x* button when running program to stop running, and press *STOP/START-x* button again to return to the initial interface.

### Error Messages

During the running program, if the system detects an error, it will stop running the program on the channel immediately and pop up the red dialog box and the buzzer alarms, as below:

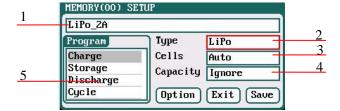


- 1: Error number
- 2: Error message

See all details on Page41 Error Messages.

### • Program Edit

After adding new programs or editing saved programs, the system will enter *MEMORY SETUP* interface. Users can set or modify the program on this interface.



- 1: Program name
- 2: Battery type
- 3: Number of cells
- 4: Battery capacity
- 5: Available program
- Note: 1. When editing the program name, the character can be selected by turning the *Knob*, and clicking the *Knob* to confirm the selected character. Clicking *TAB/SYS* button will delete the character. Double-click *Knob* after editing program name. If the program name is empty, the system will name it automatically.
  - 2. If the Editing program is the built-in program, the program name and battery type etc. parameters cannot be changed.

After setting the basic parameters of a battery, click "Option" to enter MEMORY OPTION interface, after setting click "Back" to return to MEMORY SETUP, and click "Saue" to save.



Channel Mode Asynchronous

Auto save before the program runs
Run Counter

Log Interval

Log save to SD card

Back

Channel Mode: Asynchronous (default);

Synchronous

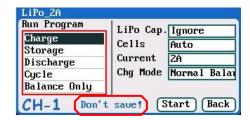
Run Counter: 0-999; default: 0

Log Interval: 0.5-60Sec; default: 1Sec

Note: 1. Channel Mode has asynchronous, synchronous available, see more details on Page 10 Dual-channel Connection Notes.

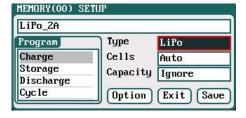
- 2. If select synchronous mode, the maximum charge/discharge current setting will change from 40A to 60A.
- 3. If tick *Auto saves before the program runs*, the parameters set on the *Run program* will be saved automatically, and the *Run Program* will display "*Auto save*" (shown in the following left picture), otherwise it will display "*Don't save!*" (shown in the following right picture); for the built-in program, the *Auto save before the program runs* option is ticked by default.
- 4. If tick *Log save to SD card*, the log files will be saved to SD card when running program, and vice versa.





### ◆ LiPo/LiIo/LiFe Battery Charge/Discharge Setup

After adding a program, it will switch to LiPo/LiIo/LiFe battery in *Type* option on the *MEMORY SETUP* interface, and set the number of *Cells* and *Capacity*, if there is no setting for the number of *Cells*, the charger will set *Auto* by default. After editing all parameters for the program, click "Saue" to save and return to the previous interface.



Cells: Auto (default), 1-6S

As shown in the above picture, the program of LiPo, LiIo, LiFe battery has: Charge, Storage, Discharge, Cycle and Balance Only.

#### ☐ LiPo/LiIo/LiFe Battery Charge Setup

Select *Program*→*Charge* to enter *Charge* setup interface.



Chg Current: 0.05A-40A; default: 2A

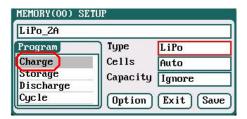
Chg Mode: Slow Balance, Normal Balance (default),

Fast Balance, User Balance, Not Balance

Chg End Current: 1%-50%; default: 10% Chg Cell Volt: 3.85V/Cell-4.35V/Cell; Default: 4.2V/Cell

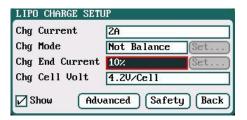


- Note:1. When the value of charge cells voltage exceeds the recommended value (LiPo 4.2V, LiIo 4.1V, LiFe 3.6V), the charger will display a warning and alarm. As long as the user changes the values, the battery types and cells voltage value on the main charging interface will be displayed alternately.
  - 2. For the setting process for all program in this manual, tick **Show** to display the setting program on **MEMORY SETUP** (shown in the following picture), and vice versa; the built-in program is ticked by default.



#### **○** LiPo/LiIo/LiFe Battery Not Balance Charge Setup

When switch to *Not Balance* on *Chg Mode*, Only *Chg End Current* is available for charging end condition, and "Set..." behind *Chg Mod* and *Chg End Current* are inactive.



Note: The charger first charges with constant current (CC) according to the user setting, then turns to constant voltage (CV) when the charging voltage reaches the peak point. In the CV phase the current gradually falls, and the charger will terminate charging when the current falls below the percentage of the configured charge current.

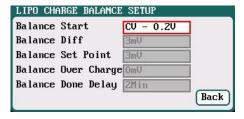
For example: the default value of Chg Current is 2A, and the default value of Chg End Current is 10%

Chg End Current=2A\*10%=0.2A

Therefore it stops charging when the charging current reduces to 0.2A.

#### **⊃** LiPo/LiIo/LiFe Battery Balance Charge Setup

Switch to *Slow Balance, Normal Balance, Fast Balance or User Balance* on *Chg Mode* as the balance charge mode, and "Set..." button will be available, click it to enter *Balance* mode setup interface.



Balance Start : CV,CV-0.1V—1V,Alway

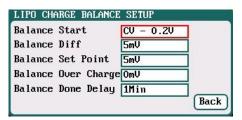
Default: CV-0.2

If the balance charge voltage is 4.2V, Balance Start set to CV-0.2V; therefore the charger will start to balance the battery cells when the voltage reaches to 4.2V-0.2V=4V

Note: On *Balance* mode, the charger will monitor the voltage of individual cells to control it within the Chg Cell Volt and equalize the voltage in all cells, to avoid some cell voltage over-charged or not full. When selecting *Balance* mode, the balance port of charger or balance board must be connected with battery except for connecting 15 battery.



When switch to User Balance mode on Chg Mode; the Balance Diff, Balance Set Point, Balance Over Charge and Balance Done Delay are available, after setting, click" to return to the previous interface.



Balance Diff: ImV-10mV; default:5mV Balance Diff: ImV-10mV; default:5mV Balance Diff: ImV-10mV; aejaur SmV
Balance Set Point: ImV-50mV; default: 5mV
Balance Over Charge: 0mV-50mV; default: 0mV
Balance Over Charge: 0mV-50mV; aejaurt SmV Balance Done Delay: 0Min-20Min; default:1Min Balance Done Delay: 0Min-20Min; dejauu:11/11/11



Mote: If Balance Diff value is lower, the voltage difference between individual cells will be lower and the balancing will take more time before the program ends. If Balance Set Point value is lower, the battery will be closer to the setting cut-off voltage and the time taken will be longer before the program ends. Balance Over Charge, the maximum overcharge compensation voltage acts as accelerated charge, and the larger the value, the more obvious the accelerated charge.

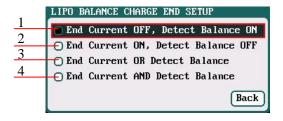
> For example: Charge Lipo with Vstd, set Balance Over charge to Vboc, the cell's internal Resistance detected is Ri, when the charge current is Ia, the actual CV value of cells is Va

> > IF Ri\*la > Vboc THEN Va = Vstd + Vboc **ELSE** Va = Vstd+Ri\*la

Please set this parameter after understanding fully, or keep the default value at 0.

The value of Balance Done Delay is larger; the battery is closer to the setting cut-off voltage when the program ends.

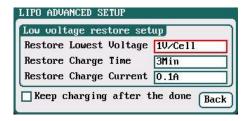
Switch to Balance charge mode on Chg Mode, and click "Set..." behind Chg End Current to enter CHARGE BALANCE End SETUP interface for setting.



- 1: The charger will stop balance charge if detects the Balance condition is met, and the End Current condition is invalid
- 2: The charger will stop balance charge if detects the End Current condition is met, and the Balance condition is invalid
- 3: The charger will stop balance charge if detects the End Current condition or the Balance condition is met
- 4: The charger will stop balance charge if detects the End Current condition and the Balance condition are met

#### LiPo/LiIo/LiFe Battery Charge Advanced Setup

Click "Advanced" to enter LiPo/LiIo/LiFe ADVANCED SETUP, after setting, click" to return to the previous interface. Restore Lowest Voltage:



0.5V/Cell-2.5V/Cell; Default: 1V/Cell

Restore Charge Time:

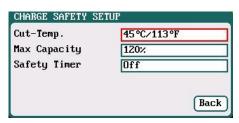
1Min-5Min; default: 3Min Restore Charge Current: 0.02A-0.5A; default: 0.1A



- Note: 1. When charging the over-discharged battery, the charger will detect if the cell voltage is larger than the restore voltage, if larger, it will pre-charge the battery with restore current, if within the setting restore time, the cell voltage rises to the normal value then it will turn to the charging program; otherwise it will stop running.
  - 2. After charging, the battery may not be completely charged; tick *Keep charging after the done* to charge the battery with smaller current when charging ends.

#### **⊃** LiPo/LiIo/LiFe Battery Charge Safety Setup

Click "Safety" to enter CHARGE SAFETY SETUP, after setting click "Back" to return to the previous interface.

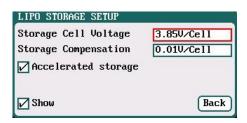


Cut-Temp: 20°G80°G; default: 45°C Max Capacity: 50%-200%; default: 120% Safety Timer: 1Min-9999Min; default: off

Note: Cut-Temp. is the maximum safety temperature of the battery. If the temperature sensor detects the set value, the program will stop running in order to protect the battery from being damaged by high temperature.

#### ☐ LiPo/LiIo/LiFe Battery Storage Setup

This mode is for storing LiPo/LiIo/LiFe battery that will not to be used for an extended period. The charger determines whether to charge or discharge the battery based on the configured target voltage. If the battery voltage exceeds the target storage voltage it will start to discharge, while lower than the target storage voltage it will start to charge. Select *Program*—*Storage* to enter *Storage* setup interface.



Storage Cell Voltage: 3.7V/Cell-3.9V/Cell;

Default: 3.85V/Cell

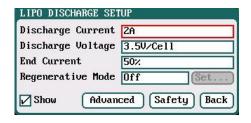
Storage Compensation: 0V/Cell-0.2V/Cell;

Default: 0.01V/Cell

- Note: 1. Accelerated storage: accelerated storage via internal resistance correction. Tick Accelerated storage to activate accelerated storage.
  - 2. Storage Compensation is the compensation for the battery voltage fallback: for storage charge, the actual storage voltage=Storage Cell Voltage + Storage Compensation; for storage discharge, the actual storage voltage=Storage Cell Voltage Storage Compensation.

#### ☐ LiPo/LiIo/LiFe Battery Discharge Setup

Select *Program*→*Discharge* to enter *Discharge* setup interface.



Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 3V/Cell-4.1V/Cell;

Default: 3.5V/Cell

End Current: 1%-100%; default: 50%

Regenerative Mode: OFF (default), To input,

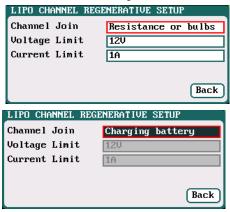
To channel



- Note: 1. The charger first discharges with constant current (CC) according to the user setting then turns to constant voltage (CV) when it reaches the discharge voltage. In the CV phase the current gradually falls, and the charger will terminate discharging when the current falls below the percentage of the configured discharge current.
  - 2. Regenerative mode has three available settings: OFF, To input, To channel, see more details on Page 38 Important Notes.

#### **To Channel Setup**

When selecting to To channel on Regenerative Mode, "Set..." button changes from inactive to its operational status, and click to enter *To channel* setup interface, after setting click "Back" to return to the previous interface.



#### Channel Join:

Resistance or bulbs (default) Charging battery

Voltage Limit: 0.1V-40V; default: 12V Current Limit: 0.05A-40A; default: 1A

- Note: 1. For example, a 12V/60W bulb as the load of To Channel, it should set Voltage Limit =12V; Current Limit=60/12=5A.
  - 2. When the battery as the load of To Channel, Voltage Limit and Current Limit are not settable. see details on Page38 Channel Regenerative Mode.

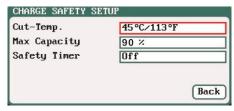
#### LiPo/LiIo/LiFe Battery Discharge Advanced Setup

Click "Advanced" to enter LiPo/LiIo/LiFe DISCHARGE ADVANCED SETUP interface, after setting click to return to the previous interface.



- Note: 1. Tick Extra Discharge Enable to activate discharge enable, see more details on Page39 Lithium Battery Extra Discharge Mode.
  - 2. Tick Balance Enable to activate balance discharge; when discharge enters the CV phase, it starts to balance the cell voltages.
- LiPo/LiIo/LiFe Battery Discharge Safety Setup.

Click "Safety" to enter DISCHARGE SAFETY SETUP, after setting click" to return to the previous interface.

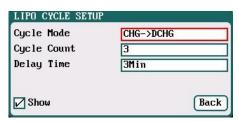


Cut-Temp: 20 °G80 °G default: 45 °C Max Capacity: 50%-200%; default: 90% Safety Timer: 1Min-9999Min; default: off



#### ☐ LiPo/LiIo/LiFe Battery Cycle Setup

Select *Program*  $\rightarrow$  *Cycle* to enter *Cycle* setup interface, after setting click" to return to the previous interface.



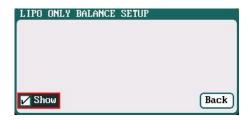
Cycle Mode:  $CHG \rightarrow DCHG(default), DCHG \rightarrow CHG,$   $CHG \rightarrow DCHG$   $CHG, DCHG \rightarrow CHG$  DCHG,  $CHG \rightarrow DCHG$   $STO, DCHG \rightarrow CHG$  STO

Cycle Count: 1-99; default: 3

Delay Time: 0Min-9999Min; default: 3Min

#### ☐ LiPo/LiIo/LiFe Battery Only Balance Feature

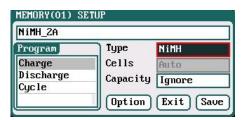
Select *Program* → *Balance Only* to enter *Balance Only* setup interface, after setting click "Back" to return to the previous interface.



Note: Balance Only is the program only to equalize the individual cells through balance port to reduce the voltage difference.

### ◆ NiMH/NiCd Battery Charge/Discharge Setup

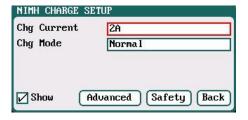
After adding a program, it will switch to NiMH/NiCd battery in *Type* option on the *MEMORY SETUP* interface. Set the *Capacity*, the number of *Cells* for NiMH/NiCd battery cannot be set, and the charger sets *Auto* by default, after editing all parameters for the program, click" save and return to the previous interface.



As shown in above picture, the program of NiMH, NiCd has the following modes: Charge, Discharge and Cycle.

#### ☐ NiMH/NiCd Battery Charge Setup

Select *Program*→*Charge to* enter *Charge* setup interface.



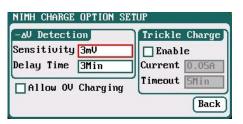
Chg Current: 0.05A-40A; default: 2A Chg Mode: Normal (default), Reflex

Note: Charge Mode has *Normal and Reflex* modes available; use reflex mode to charge the battery, it can reduce the heat in the battery; please see charging principle on Page38 <u>Important Notes</u>.



#### **○** NiMH/NiCd Battery Charge Advanced Setup

Click "Advanced" to enter NiMH/NiCd CHARGE OPTION SETUP interface, after setting click "Back" to return to the previous interface.



Sensitivity: 1mV-20mV; default: 3mV Delay time: 0Min-20Min; default: 3Min

Note: For the over-discharged NiMH/NiCd battery, the voltage may be close to 0V, tick *Allow 0V Charging* to allow charge with 0V.

Tick *Trickle Enable*→*Enable* to activate trickle charge and set the parameters, after setting click" to return to the previous interface.



Trickle current: 0.02A-1A; default: 0.05A Trickle timeout: 1Min-999Min; default: 5Min

Note: Tick *Enable* to activate trickle charge.

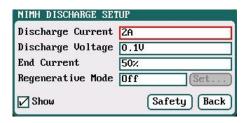
Trickle charge means when the standard charge is completed, the charger will charge the battery with the setting trickle current until the setting trickle timeout, then to stop the charging process.

#### **○** NiMH/NiCd Battery Charge Safety Setup

Click "Safety" to enter CHARGE SAFETY SETU interface, see details about setting on Page19 LiPo/LiIo/LiFe Battery Charge Safety Setup.

#### ☐ NiMH/NiCd Battery Discharge Setup

Select *Program*→*Discharge* to enter *Discharge* setup interface.



Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 0.1V-35V; default: 0.1V End Current: 1%-100%; default: 50%

Regenerative Mode: OFF (default), To input, To channel

- Note: 1. Regenerative mode has three modes available: *OFF*, *To input*, *To channel*. See more details on Page 38 Important Notes.
  - 2. To channel Setup please see Page 20 To channel Setup.

#### **○** NiMH/NiCd Battery Discharge Safety Setup

Click "Safety" to enter *DISCHARGE SAFETY SETUP* interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe</u> Battery Discharge Safety Setup.

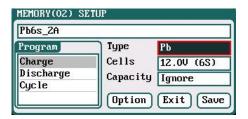


#### ☐ NiMH/NiCd Battery Cycle Setup

Select *Program*→*Cycle* to enter *Cycle* setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup</u>.

#### **♦** Pb Battery Charge/Discharge Setup

After adding program, it will switch to Pb battery in *Type* option on the *MEMORY SETUP* interface. Set the number of Cells and Capacity, after editing all parameters for program, click "Saue" to save and return to the previous interface.

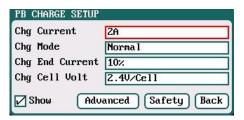


Cells: 1-12S; default: 6S

As shown in above picture, the program of Pb battery has the following modes: Charge, Discharge and Cycle.

#### ☐ Pb Battery Charge Setup

Select *Program→Charge* to enter *Charge* setup interface.



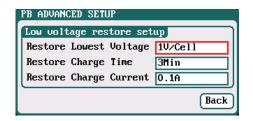
Chg Current: 0.05A-40A; default: 2A Chg Mode: Normal (default), Reflex Chg End Current: 1%-50%; default: 10%

Chg Cell Volt: 2V/Cell-2.6V/Cell; Default: 2.4V/Cell

- Note: 1. The charger first charges with constant current (CC) according to the user setting then turns to constant voltage (CV) when the charging voltage reaches the peak point. In the CV phase the current gradually falls, and the charger will terminate charging when the current falls below the percentage of the configured charge current.
  - 2. Charge mode has *Normal*, *Reflex* two modes available, about the *Reflex* mode (Reflex) please see Page38 <u>Important Notes</u>.

### **⊃** Pb Battery Charge Advanced Setup

Click "Advanced" to enter PB ADVANCED SETUP interface,



Restore Lowest Voltage:

0.5V/Cell-2.5V/Cell; default: 1V/Cell

Restore Charge Time: 1Min-5Min; default: 3Min Restore Charge Current: 0.02A-0.5A; default: 0.1A

Note: When charging the over-discharged battery, the charger will detect if the cell voltage is larger than the restore voltage, if larger, it will pre-charge the battery with restore current, if within the setting restore time, the cell voltage rises to the normal value then it will turn to the charging program; otherwise it will stop running.



#### **⊃** Pb Battery Charge Safety Setup

Click "Safety" to enter *CHARGE SAFETY SETUP* interface, see details about setting on Page19 <u>LiPo/LiIo/LiFe Battery</u> <u>Charge Safety Setup</u>.

#### ☐ Pb Battery Discharge Setup

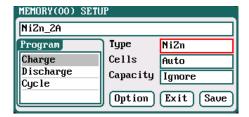
Select *Program*→*Discharge to* enter *Discharge* setup interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe</u> Battery Discharge Setup.

### ☐ Pb Battery Cycle Setup

Select  $Program \rightarrow Cycle$  to enter Cycle setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup</u>.

### **♦** NiZn Battery Charge/Discharge Setup

After adding a program, it will switch to NiZn battery in *Type* option on the *MEMORY SETUP* interface. Set the *Capacity*, the number of *Cells* for NiZn battery cannot be set, and the charger sets *Auto* by default, after editing all parameters for the program, click" to save and return to the previous interface.

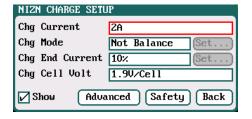


Cells: 1-6S; default: Auto

As shown in above picture, the program of NiZn has the following modes: Charge, Discharge and Cycle.

#### ■ NiZn Battery Charge Setup

Select *Program*→*Charge to* enter *Charge* setup interface.



Chg Current: 0.05A-40A; default: 2A
Chg Mode: Slow Balance, Fast Balance,
Normal Balance, User Balance,
Not Balance (default)

#### Chg End Current

1%-50%; default: 10%

#### Chg Cell Volt

1.2V/Cell-2V/Cell; default: 1.9V/Cell

Note: When the battery cell charging voltage setting exceeds the recommended value (1.9V), the charger will display a warning and alarm. As long as the user changes the value, the battery type and cell voltage values on the main interface of charger will display alternately.

#### **○** NiZn Battery Not Balance Charger Setup

Switch to *Not Balance* mode on *Chg Mode* interface, see details about setting on Page17 <u>LiPo/LiIo/LiFe Battery Not Balance Charge Setup.</u>

#### **○** NiZn Battery Balance Charge Setup

Switch to *Slow Balance*, *Normal Balance*, *Fast Balance*, *User Balance* on *Chg Mode* interface, see details about setting on Page17 LiPo/LiIo/LiFe Battery Balance Charge Setup.



#### **○** NiZn Battery Charge Advanced Setup

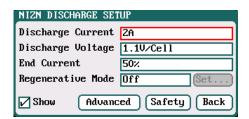
Click "Advanced" to enter NIZN ADVANCED SETUP interface, see details about setting on Page19 <u>LiPo/LiIo/LiFe</u> <u>Battery Charge Advanced Setup</u>.

#### **○** NiZn Battery Charge Safety Setup

Click "Safety" to enter CHARGE SAFETY SETUP interface, see details about setting on Page19 <u>LiPo/LiIo/LiFe Battery</u> Charge Safety Setup.

#### ☐ NiZn Battery Discharge Setup

Select *Program*→*Discharge* to enter *Discharge* setup interface



Discharge Current: 0.05A-40A; default: 2A Discharge Voltage: 0.9V/Cell-1.6V/Cell;

default: 1.1V/Cell

End Current: 1%-100%; default: 50%

Regenerative Mode:

OFF (default), To input, To channel

Note: 1. The charger first discharges with constant current (CC) according to the user setting then turns to constant voltage (CV) when it reaches the discharge voltage. In the CV phase the current gradually falls, and the charger will terminate discharging when the current falls below the percentage of the configured discharge current.

2. Regenerative mode has three available settings: *OFF*, *To input*, *To channel*, see more details on Page 38 Important Notes.

#### **○** To Channel Setup

Switch to *To channel* mode on *Regenerative Mode* interface, click "Set..." to enter *To channel* setup interface, see details about setting on Page20 To Channel Setup.

#### ○ NiZn Battery Discharge Advanced Setup

Click "Advanced" to enter *NiZn DISCHARGE ADVANCED SETUP* interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe Battery Discharge Advanced Setup</u>.

#### **○** NiZn Battery Discharge Safety Setup

Click "Safety" to enter *DISCHARGE SAFETY SETUP* interface, see details about setting on Page20 <u>LiPo/LiIo/LiFe</u> Battery Discharge Safety Setup.

#### ☐ NiZn Battery Cycle Setup

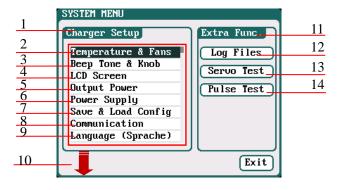
Select  $Program \rightarrow Cycle$  to enter Cycle setup interface, see details about setting on Page21 <u>LiPo/LiIo/LiFe Battery Cycle</u> <u>Setup.</u>



### **406DUO Parameters Setup**

### 406DUO Parameters Setup

Press *TAB/SYS* button for **2 seconds** on the initial interface to enter the *SYSTEM MENU* interface, setting and testing of the system parameters, storage and servo can be completed on this interface.



#### 1: Charger Setup Menu

2: Temp. & Fans Setup 3: Beep Tone & Knob Setup

4: LCD Setup 5: Output Power Setup

6: Power Supply Setup

7: Save & Load Configuration Setup

8: Calibration Setup 9: Language Setup

10: Calibration

11: Extra- Function

12: Log Files Manage 13: Servo Test

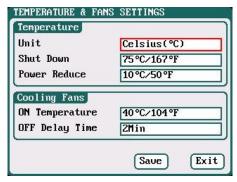
14: Pulse Test

### **♦** Charger Setup

After setting all parameters, click "Saue" to save and return to the previous interface.

#### □ Temp. & Fans Setup

Select SYSTEM MENU—Charger Setup—Temperature & Fans to enter the setup interface, after setting click "Saue" to save and return to the previous interface.



#### 1: Temperature:

Unit: Celsius (default), Fahrenheit Shut Down: 60 °C-75 °C;default:75 °C Power Reduce: 5 °C-20 °C;default:10 °C

2: Cooling Fans:

ON Temperature:

30 ℃-50 ℃;default:40 ℃

**OFF Delay Time:** 

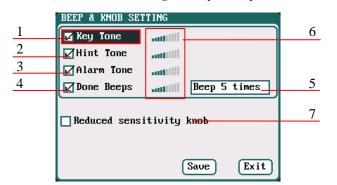
OMin-10Min; default: 2Min

Note: When the charger's internal temperature reaches the *ON Temperature*, the fan will start automatically to dissipate heat, and adjust speed automatically depends on the temperature increasing or decreasing. When the temperature exceeds the *Power Reduce* temperature, the charger will stop increasing (temp. shown in orange) by reducing the highest power limit. When the temperature reaches *Shut Down* temperature, the charger will shut down. [When temp. >*Shut Down-3*, the temperature is shown flashing in red]. When the temperature is lower to the *ON Temperature*, the fan will keep running within the setting time of *OFF Delay Time*.



#### **□** Beep Tone Setup

Select SYSTEM MENU→Charger Setup→Beep Tone to enter the setup interface.



- 1: Key Tone 2: Hint Tone 3: Alarm Tone 4: Done Beeps
- 5: Volume adjustment display

Beep 5times (default)

Beep 30second

Beep 3minutes

Beep always

- 6: Program Done Beep Tones Selection
- 7: Reduced sensitivity knob

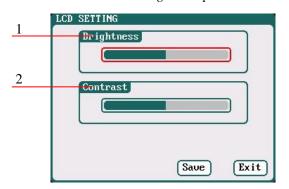
Note: Tick the appropriate tone, and then go to Volume adjustment bar to adjust the volume; If the beep tone is not ticked the corresponding volume adjustment shows inactive; Done Beeps have many styles available, as shown in sequence number 5 above.

#### □ LCD Setup

Select SYSTEM MENU 

Charger Setup 

LCD Screen to enter the setup interface.



- 1: Brightness adjustment
- 2: Contrast adjustment

#### **Output Power Setup**

Select SYSTEM MENU→Charger Setup→Output Power to enter the setup interface.



Ch

Note: The maximum power limit for regenerative discharge is equal to the maximum power limit for

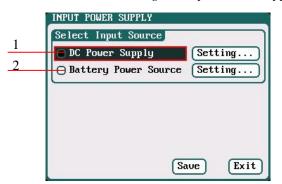
When the input or output power of charger is limited, it will trigger the CH-1/CH-2 Channel Partiality.

When Partiality switches to Same, charger assigns the output power equally to two channels, switch to CH-1 or CH-2, the charger will give priority to the selected channel output, while the output power of other channel may be reduced to 50W (discharge for 5W).



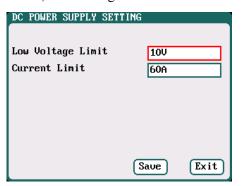
#### **□** Power Supply Setup

Select SYSTEM MENU→Charger Setup→Power Supply to enter the setup interface.

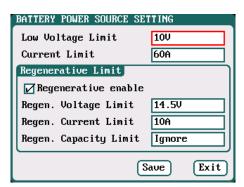


1: DC Power 2: Battery Power

After selecting input source, click the "Setting..." followed by the option, enters the relevant power supply setting to set the parameters, after setting click "Saue" 'to save and return to the previous interface.



Low Voltage Limit: 10-29; default: 10V Current Limit: 1A-60A; default: 60A



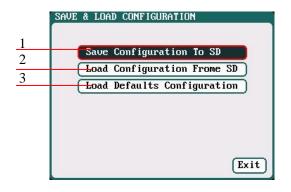
Low Voltage Limit: 10-29; default: 10V Current Limit: 1A-60A; default: 60A

Regen. Voltage Limit: 10-29; default: 14.5V Regen. Current Limit: 1A-60A; default: 10A Regen. Capacity Limit: Ignore (default), 100mAh-999900mAh

After ticking Regenerative enable, if run the regenerative discharge to input, the electrical discharged will be re-charged as the battery of input power.

#### **☐** Save & Load Configuration Setup

Select **Save & Load Config** on *SYSTEM MENU* and enter the setup interface.



- 1: Save Configuration to SD card
- 2: Load Configuration from SD card
- 3: Load Defaults Configuration

- Note: 1. Users can save configuration to SD card and re-load via the SD card if needed.
  - 2. After loading the configuration files, in addition to Calibration Select, it will cover all

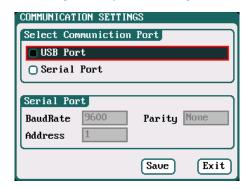


settings within the charger.

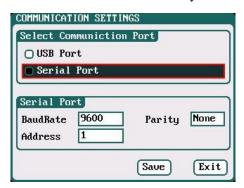
#### **□** Communication Settings

Select  $SYSTEM\ MENU \rightarrow Charger\ Setup \rightarrow Communication$  to enter the setup interface. See detailed information about communication port protocol in  $iCharger\ MODBUS\ Protocol$ .

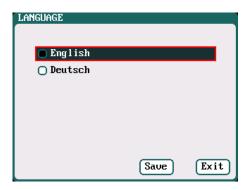
Go to the website <a href="http://www.jun-si.com/UploadFiles/iCharger\_MODBUS\_Protocol.pdf">http://www.jun-si.com/UploadFiles/iCharger\_MODBUS\_Protocol.pdf</a> to download.



Select Serial Port as the communication way to activate, as below:



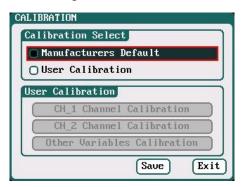
#### **□** Language Setup





#### Calibration

Select SYSTEM MENU—Charger Setup—Calibration to enter the setup interface. User Calibration may result in large data deviation, affecting normal use; so User Calibration is not suggested.



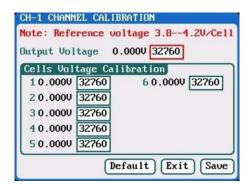
If the user select *User Calibration*, the *User Calibration* option changes to active status; then select channel to enter the interface to calibrate.



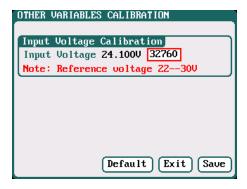


Note: User Calibration has *CH-X Channel Calibration* and *Other Variables Calibration* two options, the user can calibrate charger for one channel alternatively. If the user selects *User Calibration*, the corresponding message will appear in the interface after booting the charger, as shown in the right picture above.

Select *CH-1/2 Channel Calibration* to enter the channel calibration interface, Select *Other Variables Calibration* to enter the other variable calibration; after Calibration, click "Save" to save and return to the previous interface; click "Default" to load default value.



Channel Calibration



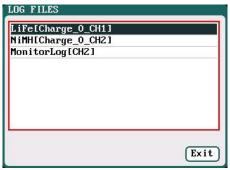
Other Variables Calibration



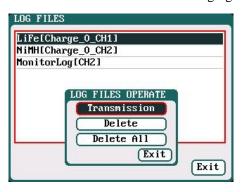
#### **◆** Extra Function

#### □ Log Files Manage

Select SYSTEM MENU→Extra Function→LOG FILES to enter the manage interface.



First select and click the .TXT files when managing log files and the system will pop up the LOG FILES OP dialog box.



#### Log Files Manage Dialog

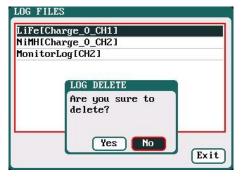
Transmission: transmission to PC

Delete: delete files

Delete All: delete all files

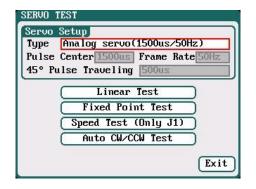
The charger must be connected with computer via USB when select *Transmission* and the client software must have identified to the charger.

Select *Delete* to pop up the *LOG FILE DELETE* dialog box, Select *Yes* to delete this file, select *No* to cancel. And select *Delete All* to delete all.



#### □ Servo Test

Select SYSTEM MENU $\rightarrow$ Extra Function $\rightarrow$ SERVO TEST to enter servo test interface; insert Servo into J1 or J2 port to test (only J1 port supports Speed Test, J2 can also be used as an external power source).



Type: Analog servo (1500us/50Hz)

Digital servo (1500us/333Hz)

Digital servo (760us/560Hz)

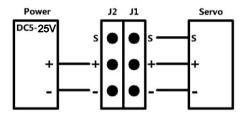
User: Pulse Center: 700us-1600us

Frame Rate: 40Hz-700Hz

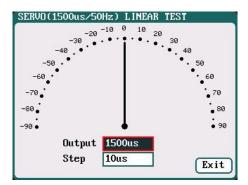
45° Pulse Traveling: 100us-1000us



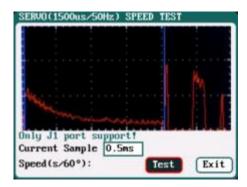
J2 can be used as an external power source: If J1(5V/1A) cannot provide the voltage needed for the servo, please connect through J2 with external power source.



Select the test mode and go to the following corresponding interface.



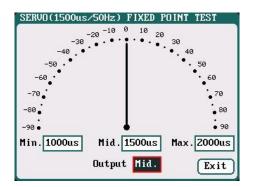
**Liner Test:** When turning the knob, the pointer deflects with the setting value of *Step*, and the servo responds accordingly.



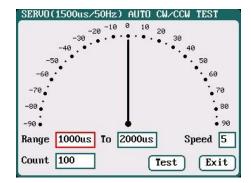
**Speed Test:** Click *Test* to read the test curves and test results.

**Note:** Current Sample, is the sampling value the AD for servo current, there are 300 sampling point in total.

300 \* sampling rate = the entire sampling time, which must be larger than the servo speed, if not, it will fail to test the speed.



**Fixed Point Test:** When turning the knob, the pointer deflects among each setting value and the servo responds accordingly.

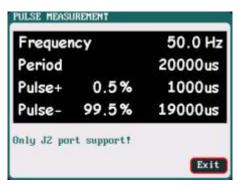


Auto CW/CCW Test: Click *Test* button then the pointer deflects the setting times at a set rate back and forth among each setting values, and the servo responds accordingly.



#### Pulse Measurement

Select  $SYSTEM\ MENU \rightarrow Extra\ Function \rightarrow Pulse\ Test$  to enter the pulse test interface, only J2 port supports the input signal of Pulse Measurement.



#### USB & SD Card Use

406DUO is the HID device of USB, supported by windows system directly, dispense with installing additional drivers. The USB icon will light up on the lower right corner of the screen when the 406DUO connects with computer normally. The SD icon will light up on the lower right corner of the screen when the SD card is inserted. If 406DUO connects with the USB without running a program, the new added U disk can be found on the "My Computer" of the PC, and can operate the file. *Log* files are stored in the  $X: \ Junsi \ iC406DUO \ Log$  folder and config. files are stored in the  $X: \ Junsi \ iC406DUO \ System$  folder.

Note: 1. The file system of SD card must be FAT or FAT32.

2. Data in SD card needs to be backed up in case it is lost.

### Warranty & Service

- ① The product from the date of purchase enjoys free repair service within one year under normal conditions of use.
- ② Over the warranty, if replacement parts are needed the appropriate charge for components and repair will apply.
- 3 During the warranty period, any of the following circumstances will not enjoy free repairs:
  - 1) Failure to use in accordance with the requirements of the user manual.
  - 2) Failure or damage caused by the unauthorized user dismantling, appending or modifying the charger.
  - 3) Failure or damage due to natural disasters, bruises, collisions and incorrect supply voltages.



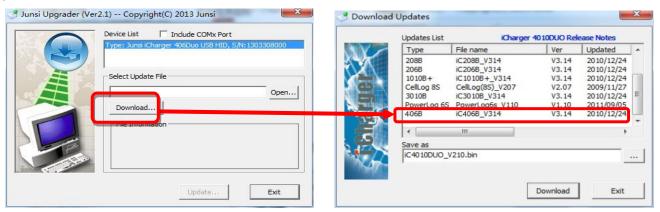
### **406DUO Firmware Upgrades**

### • Firmware Upgrades via USB Port

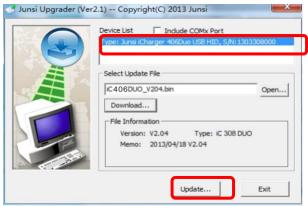
- (1) Go to the website <u>http://www.jun-si.com/UploadFiles/Upgrader.rar</u> to download above <u>VER2.1</u> version upgrader zip file " name of the website ", and extract to any disk on the PC.
- ②Open the extract directory X:\upgrader\upgrader\upgrader.exe, double click" Upgrader.exe "to run the upgrader and enter program interface.



3Click 'pen...' to open the firmware file. If there is no firmware file on the PC, click 'pownload...' to open the download window, and find the corresponding device firmware of 406DUO, click 'pownload...' to download the firmware file to the PC.

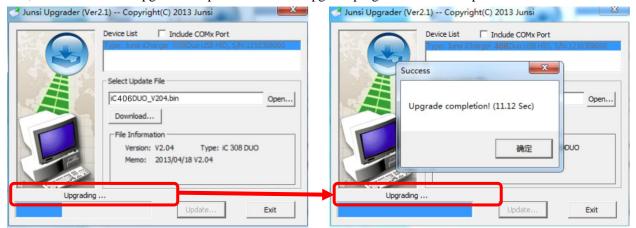


(4) Connect 406DUO charger to the PC via USB (windows system directly supports the device, dispensing with installing additional drivers). When the device information appears in *Device List* column, this shows the upgrade tool has identified the device.





5)Click the iron ' update... ' on the lower right corner, then the upgrade progress bar will appear on the lower left corner, a tone sounds for upgrade completion when the upgrade progress bar has completed.



Note: Upgrade failed in the case of not power outages, click 'Lydate...' to upgrade again; if the charger fails to start normally, press *knob*, *STATUS-2* and *STOP/START-2* buttons at the same time and electrify, it will enter the mandatory upgrade mode, then repeat the above steps to upgrade again.

### Firmware Upgrades via SD Card

- i Create a new directory in the available SD card: X:\Junsi\Upgrade;
- ii Rename the firmware file to 406DUO.BIN, and copied to the new directory;
- iii Insert the SD card into the charger, and press the *Knob*, *STATUS-2*, *STOP/START-2* at the same time and electrify, the charger will automatically upgrade the firmware, which takes about 20 seconds.
- iv After the upgrading is complete, the charger will reboot.

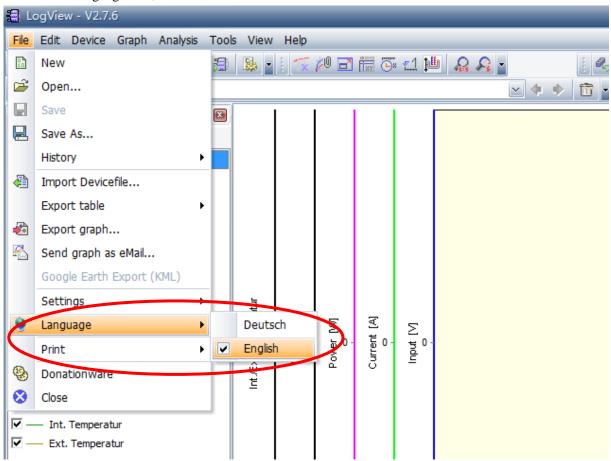


## **Use Logview for 406DUO**

First, gratitude to the development team of Logview, more details please see <a href="http://www.logview.info">http://www.logview.info</a>.

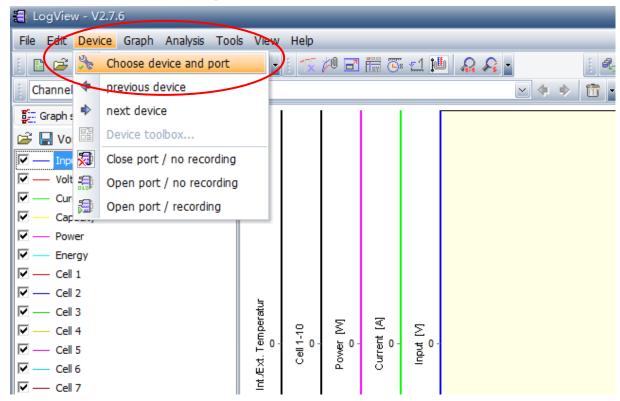
### Communication Steps

- ① To install the Logview software, start the procedure of X:\logview\LogViewInstaller.exe (here X is the drive letter designator for the CD-ROM drive).
- ② Connect 406DUO with PC via USB port (make sure USB driver has been installed)
- 3 Start LogView
  - 1) Please choose language first;

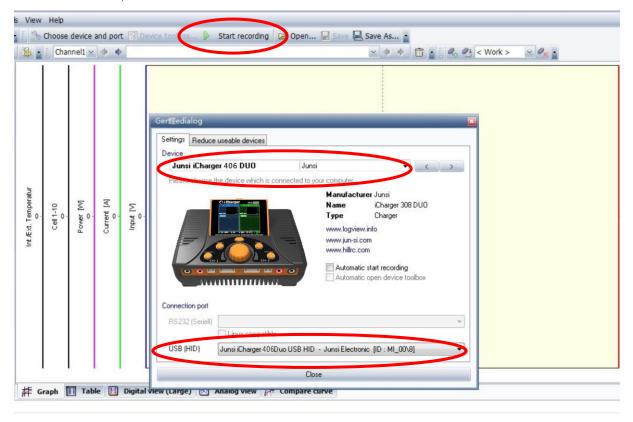




2) Choose Device  $\rightarrow$  Choose device and port;



 Choose *Junsi iCharger406DUO* in the following options of *Device*, and then choose the correct communication Port;

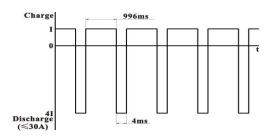


4) Start iCharger charge/discharge mode, then click *Start recording* to record data. See other functions of this software in "*Help*" of *LogView*.



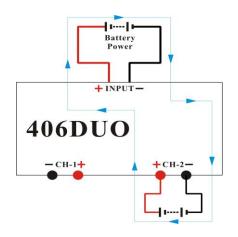
### **Important Notes**

### The Charging Principle for Reflex Charge Mode



Note: Reflex charge mode only supports NiMH and Pb battery. It does not support lithium battery. Using reflex charge mode to charge battery can reduce effectively the heating of the battery. Go to the MEMORY SETUP → Charge → Chg Mode to select Reflex mode.

### Power Regenerative Mode



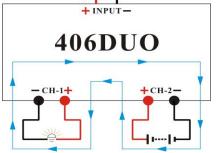
Note: Power Regenerative Mode: which is when the power supply for the charger acts as "battery power", the charger will regenerative charge for "battery power" during the process to discharge the battery. Go to MEMORYSETUP → Discharge → Regenerative -Mode to select To input mode.

### • Channel Regenerative Mode

Channel Regenerative Mode is the feature for discharging from one channel to another channel, which supports resistor discharge, bulbs discharge, and charging battery.

#### **♦** Resistance or Bulbs





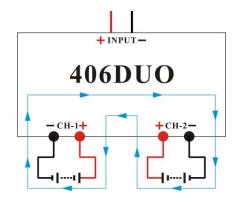
- 1: Regenerative power
- 2: Regenerative voltage limit
- 3: Regenerative current limit

### Resistance or bulbs as the load:

- 1. Connect the resistance or bulbs to any channel of the charger;
- 2. In another channel of the charger, *MEMORY SETUP*→ *Discharge*→ *Regenerative Mode*→ *To channel*, to select *Resistance or bulbs*, then connect the battery for discharging to this channel, and start the discharge program to discharge the battery. Press STOP/START button to end the program during the period.



#### **Charging Battery**

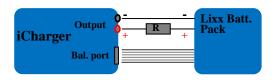


#### Battery as the load:

- 1. In any channel of the charger, MEMORY SETUP→ Discharge→ Regenerative Mode→ To channel, to select Charging battery; then connect the battery for discharging to this channel, and start the discharge program, and this channel will be in discharging stand by status;
- 2. Connect the battery as the load to another channel of the charger, and start the charge program; the discharging channel is activated accordingly;
- 3. Press STOP/START button of any channel during the program running process to end the running status.

### **Lithium Battery Extra Discharge Mode**

You can expand the iCharger's discharge power capacity by connecting the external capacity resistance. You should pay special attention when expanding the discharge circuit. The balance port must be connected to the battery and the expanding capacity resistance R should be connected in series to the positive connection. (See the following diagram)



In this mode, the lithium battery discharges through the iCharger and R, P = Pi + Pr, (Pi is the charger's wasted power capacity; Pr is wasted power capacity by resistance). Pi is limited by the set charger's maximum discharge power capacity.

#### External capacity resistance's setting:

R = Vbat / Iset;

P = Vbat \* Iset;

R: The value of the external capacity resistance

P: Rating capacity of the external capacity resistance

Iset: Discharge current Vbat: Battery voltage

For example: discharge a pack of 20V lithium battery at 7A

 $R = 20V / 7A = 2.85\Omega$ P = 20V X 7A = 140W



## Appendix

## • Status Indication of Running Channel

Status	Status Indication	Status	Status indication
No display	No program, can select program to run	TRICK	Trickle charging status keeps a small current for a while after finishing charging NiCd or NiMH
STOPS	Stop status, press "stop" button to stop the running program	MONITO	Monitor status, only monitors the data
START	Start the program	FLOAT	Float charge, supports Pb battery
CHECK	Check status before running program	SYNCH.	Synchronous status, this channel runs with another channel synchronously
CHARGE	Charge status	LOAD	Load status, this channel works on the load control status of Channel regenerative
DISCHG	Discharge status	WAIT	Waiting status
PRE_C	Pre-charge, program will pre-charge when the cell voltage is too low	CY_DE	Cycle delay status
KEEP	Keep charging status, keep charging for a while after setting pre-charge	OVER!	Over status
BAL	Independent balance status. Only for balancing, not charging the Li-battery,	ERROR	Error status

### • Status Indication of Channel Control

Status	Status Indication	Status	Status Indication
O.CV	Constant voltage status of output	I.CC	Constant current status of input
	voltage		current
B.CV	Constant voltage status of Li-battery	I.CP	Constant status of input power
D.C V	cells voltage	I.CI	Constant status of input power
O.CC	Constant current status of output	O.C0	O assument manufaction atoms
O.CC	current	0.00	0 current regulation status
C.CP	Constant status of output power	O.CP	T-t-1
C.CP	capacity	U.CP	Total power regulation status
C.TP	Temperature power reduce status	C.BL	Channel imbalance regulation status
I.CV	Constant status of input voltage	O.PC	Channel power containment
I.C V	Constant status of input voltage	O.FC	regulation status



## • Error Messages

"Input over voltage"  O3XX "Input under voltage"  The input voltage is too high  O4XX "Output over voltage"  The output voltage is too high  The voltage of the connected battery is too low  The voltage of the connected battery is too high  The voltage of the connected battery is too high  O5XX "High battery voltage"  The voltage of the connected battery is too high  O7XX "Output over current(+)"  Output over current (+)  O8XX "Output over current(-)"  O10XX "Input over current(-)"  Input over current (-)  INDUTY OVER CURRENT(-)"  INPUT OVER CURRENT(-)"  INPUT OVER CURRENT(-)"  The internal temperature is too high"  The internal temperature is too high  The internal temperature is too high  The internal temperature is too low  The internal temperature is too high  The internal control check error  Connection check error  Connection check error  The internal temperature is too high  The internal control check error  Connection check error  The internal temperature is too high  The internal control check error  The internal temperature is too high  The internal control check error  Connection check error  Safe temperature range is exceeded  The internal control error is exceeded  The internal c
The output voltage is too high
"Low battery voltage"  "High battery voltage"  "High battery voltage"  "Output over current(+)"  Output over current(+)"  Output over current(-)"  Output over current (+)  Output over current (+)  Output over current (-)  Oyxx  "Input over current(-)"  Input over current (-)  Input over current (-)  Input over current (-)  Input over current (-)  The internal temperature is too high  The internal temperature is too high  The internal temperature is too low  The internal temperature is too high  The internal temperature is too low  The internal temperature is t
"High battery voltage"  "High battery voltage"  "Output over current(+)"  Output over current (+)  Output over current (-)  Output over current (-)  Output over current (-)  Input over current (-)  The internal temperature is too high  The internal temperature is too high  The internal temperature is too low  The internal temperature is too low  Connection check error  Connection check error  Connection check error  Common-negative connected to CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Battery has been connected with polarity reversed.  Internal control checking error  TXX  "Exceed safe time limit"  Safe time limit is exceeded  Reced safe temperature range  Safe temperature range is exceeded  Output connection is broken
"High battery voltage"  "High battery voltage"  "Output over current(+)"  Output over current (+)  Output over current (-)  Output over current (-)  Output over current (-)  Input over current (-)  The internal temperature is too high  The internal temperature is too high  The internal temperature is too low  The internal temperature is too low  Connection check error  Connection check error  Connection check error  Common-negative connected to CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Battery has been connected with polarity reversed.  Internal control checking error  TXX  "Exceed safe time limit"  Safe time limit is exceeded  Reced safe temperature range  Safe temperature range is exceeded  Output connection is broken
"High battery voltage" is too high  07XX "Output over current(+)" Output over current (+)  08XX "Output over current(-)" Output over current (-)  09XX "Input over current(+)" Input over current (+)  10XX "Input over current(-)" Input over current (-)  11XX "The internal temperature is too high" The internal temperature is too high  12XX "The internal temperature is too low" The internal temperature is too low  13XX "Connection check error" Connection check error  14XX "CH1 & CH2 common-negative connection prohibited" CH1&CH2 is prohibited  15XX "Battery polarity reversed!" Battery has been connected with polarity reversed.  16XX "Internal control error" Internal control checking error  17XX "Exceed safe time limit" Safe time limit is exceeded  18XX "Exceed safe capacity limit" Safe temperature range is exceeded  20XX "Output connection broken" Output connection is broken
10   10   10   10   10   10   10   10
"Output over current(-)"
"Input over current(+)"   Input over current (+)
"Input over current(-)"  Input over current (-)  The internal temperature is too high  The internal temperature is too low  The internal temperature is too low  Connection check error  "CH1 & CH2 common-negative connection prohibited"  "Battery polarity reversed!"  "Battery polarity reversed!"  Internal control checking error  TXX  "Exceed safe time limit"  Safe time limit is exceeded  INXX  "Exceed safe temperature range"  Safe temperature range is exceeded  20XX  "Output connection broken"  Universal temperature is too high  The internal temperature is too low  Connection check error  Internal control check error  Safe time limit is exceeded  Output connection is broken
"The internal temperature is too high" The internal temperature is too low" The internal temperature is too low" The internal temperature is too low  The internal temperature is too low  The internal temperature is too low  Connection check error  Connection check error  "CH1 & CH2 common-negative connection prohibited"  "Battery polarity reversed!"  Battery has been connected with polarity reversed.  Internal control error  Internal control checking error  TXX  "Exceed safe time limit" Safe time limit is exceeded  18XX  "Exceed safe capacity limit" Safe capacity limit is exceeded  19XX  "Exceed safe temperature range" Safe temperature range is exceeded  20XX  "Output connection broken" Output connection is broken
12XX "The internal temperature is too low"  13XX "Connection check error"  14XX "CH1 & CH2 common-negative connection prohibited"  15XX "Battery polarity reversed!"  16XX "Internal control error"  17XX "Exceed safe time limit"  18XX "Exceed safe capacity limit"  18XX "Exceed safe temperature range"  19XX "Exceed safe temperature range"  20XX "Output connection broken"  The internal temperature is too low  Connection check error  Common-negative connected to CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Internal control checking error  Safe time limit is exceeded  Safe temperature range is exceeded  Output connection is broken
"Connection check error"  Connection check error  "CH1 & CH2 common-negative connection prohibited"  "Battery polarity reversed!"  "Battery polarity reversed!"  "Internal control error"  Internal control checking error  17XX  "Exceed safe time limit"  Safe time limit is exceeded  18XX  "Exceed safe capacity limit"  Safe capacity limit is exceeded  19XX  "Exceed safe temperature range"  Safe temperature range is exceeded  20XX  "Output connection broken"  Output connection is broken
"CH1 & CH2 common-negative connection prohibited"  15XX "Battery polarity reversed!"  Battery has been connected with polarity reversed.  Internal control checking error  TYXX "Exceed safe time limit"  Safe time limit is exceeded  18XX "Exceed safe capacity limit"  Safe capacity limit is exceeded  19XX "Exceed safe temperature range"  Safe temperature range is exceeded  20XX "Output connection broken"  Output connection is broken
prohibited"  CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Internal control checking error  Internal control checking error  Exceed safe time limit"  Safe time limit is exceeded  Safe capacity limit is exceeded  Safe temperature range is exceeded  Dutput connection is broken  CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Internal control checking error  Safe time limit is exceeded  Safe temperature is exceeded  Output connection is broken
prohibited"  CH1&CH2 is prohibited  Battery has been connected with polarity reversed.  Internal control error"  Internal control checking error  Exceed safe time limit"  Safe time limit is exceeded  Safe capacity limit is exceeded  Exceed safe temperature range"  Safe temperature range is exceeded  Output connection is broken
16XX "Internal control error" Internal control checking error  17XX "Exceed safe time limit" Safe time limit is exceeded  18XX "Exceed safe capacity limit" Safe capacity limit is exceeded  19XX "Exceed safe temperature range" Safe temperature range is exceeded  20XX "Output connection broken" Output connection is broken
polarity reversed.  16XX "Internal control error" Internal control checking error  17XX "Exceed safe time limit" Safe time limit is exceeded  18XX "Exceed safe capacity limit" Safe capacity limit is exceeded  19XX "Exceed safe temperature range" Safe temperature range is exceeded  20XX "Output connection broken" Output connection is broken
17XX "Exceed safe time limit" Safe time limit is exceeded  18XX "Exceed safe capacity limit" Safe capacity limit is exceeded  19XX "Exceed safe temperature range" Safe temperature range is exceeded  20XX "Output connection broken" Output connection is broken
18XX       "Exceed safe capacity limit"       Safe capacity limit is exceeded         19XX       "Exceed safe temperature range"       Safe temperature range is exceeded         20XX       "Output connection broken"       Output connection is broken
19XX "Exceed safe temperature range" Safe temperature range is exceeded 20XX "Output connection broken" Output connection is broken
20XX "Output connection broken" Output connection is broken
21XX "Balance port connection error" Balance port has a connection error
Buttine port connection error
22XX "Low cell voltage detected on balance port" Low cell voltage is detected on balance port
High cell voltage is detected on
"High cell voltage detected on balance port" balance port
Voltage matched error, the voltage of
"Voltage match error. Balance port sum is lower the balance port sum is lower than
than output."
Voltage matched error, the voltage of
"Voltage match error. Balance port sum is higher balance port sum is higher than the
than output."
Number of cells connected doesn't
26XX "Number of cells doesn't match the setting" match the setting
27XX "Number of cells setting appears low" Number of cells setting appears low
28XX "Number of cells setting appears high" Number of cells setting appears high
"Polonge not needed Pemove connection from Balance port error, Ni-, Pb does not
"Balance not needed, Remove connection from need balance port, but voltage of
balance port" balance port is detected



## 406DUO V1.2.0 Synchronous Balance Charger/Discharger

30XX	"Balance required!"	Balance port is unplugged
31XX	"Auto detect the number of cells failed, please connect balance or set cells"	Check connection or balance port
32XX	"AD watchdog error"	AD watchdog error
33XX	"Synchronous mode: Channel outputs imbalance"	Channel outputs are imbalance in Synchronous mode
34XX	"This channel is needed to access the resistor or bulb load"	This regenerative channel is needed to access the resistor or bulb load
35XX	"The other channel is occupied"	The other channel is occupied